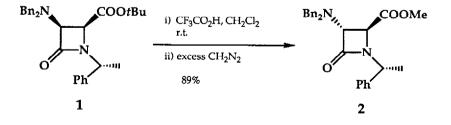
## REGIO- AND CHEMOSELECTIVE EPIMERIZATION OF *cis*-3-AMINO- $\beta$ -LACTAMS TO THE *trans*-ISOMERS: A NEW SYNTHESIS OF AZTREONAM

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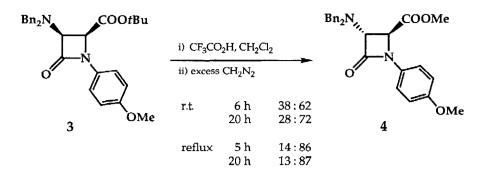
The title isomerization reaction was effected with trifluoroacetic acid and shown to be applicable to the synthesis of an optically active monobactam antibiotic, aztreonam.

Development of monobactam antibiotics<sup>1,2</sup> has stimulated much interest in the synthesis and the biological estimation of 3,4-disubstituted  $\beta$ -lactams. To evaluate the structure-activity parameter in particular,<sup>1,2</sup> both 3,4-trans- and 3,4-cis- $\beta$ -lactams are needed as the biological test samples. Although considerable efforts have been focused on the synthesis of optically active 3,4-cis-3-amino- $\beta$ -lactams,<sup>3</sup> the trans-isomers have remained relatively unaccessible.<sup>4</sup> We report herein a method for the synthesis of optically pure 3,4-trans-3-amino- $\beta$ -lactams by regioand chemoselective epimerization of the corresponding cis- $\beta$ -lactams. The novel epimerization approach coupled with the cis-selective synthesis of monobactams<sup>5</sup> allows us synthesize all stereoisomers of monobactams.

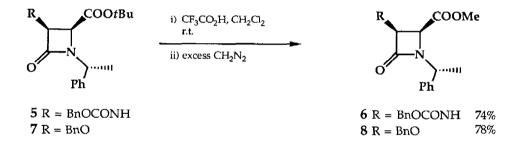
In the course of the synthesis of a monobactam antibiotic carmonam,<sup>5</sup> we studied the hydrolysis of a *t*-butyl ester 1. After treatment of 1 with trifluoroacetic acid in dichloromethane and then with excess diazomethane, we isolated the methyl ester 2 as the sole product in 89% yield. The relative configuration of 2 was determined to be trans on the basis of  $J_{3,4} = 2.0$  Hz in <sup>1</sup>H NMR spectrum.<sup>6</sup> Clearly the epimerization has occurred at C<sub>3</sub> only.<sup>7</sup> Noteworthy is that no epimerization at C<sub>4</sub> was observed even though C<sub>4</sub>-H is expected to be more acidic than C<sub>3</sub>-H.<sup>8</sup>



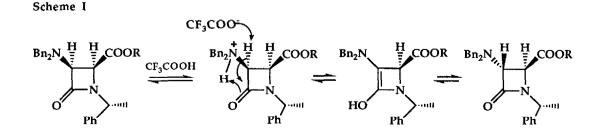
The substituent on the amide nitrogen slightly affected the equilibrium of the isomerization. For example, epimerization of the racemic *N*-*p*-anisidine derivative 3 monitored by <sup>1</sup>H NMR was not completed: at room temperature, the ratio of 3 to 4 (and reaction time) was 38:62 (6 h) and 28:72 (20 h); at the reflux temperature, the equilibration of 14:86 was attained in 5 h and did not shift further after 20 h (13:87).



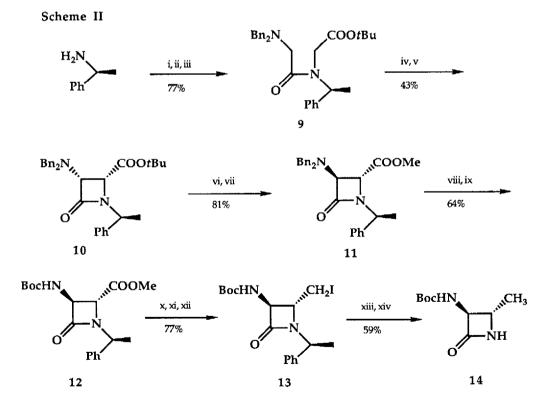
To test the functional group compatibility of the epimerization, we treated the *N*-benzyloxycarbonyl derivative  $5^9$  with trifluoroacetic acid and then with excess diazomethane. Hereby the corresponding methyl ester 6 only was isolated. Thus, an electron-withdrawing Z group on the 3-amino substituent has totally inhibited the epimerization. Retention of the configuration at C<sub>3</sub> was observed again in the reaction of 3-benzyloxyazetidinone 7<sup>10</sup> with trifluoroacetic acid.



The mechanism of the epimerization is proposed in Scheme I. Protonation at dibenzylamino group readily takes place to increase the acidity of C<sub>3</sub>-H over C<sub>4</sub>-H. Subsequent intramolecular prototropy affords an enol form of the azetidinone. Tautomerization of the enol gives thermodynamically favorable *trans*- $\beta$ -lactam. It is worthy to note that trifluoroacetic acid is a pertinent Brønsted acid which causes enolization only at C<sub>3</sub> with C<sub>4</sub> configuration totally intact. Trimethylsilyl triflate and sodium hydroxide (70 °C) induced random epimerization of both C<sub>3</sub> and C<sub>4</sub> chiral centers.<sup>11,12</sup>



The novel epimerization reaction leading to *trans*- $\beta$ -lactams was applied to the preparation of a key synthetic intermediate 14 of monobactam antibiotic, aztreonam<sup>13</sup> (Scheme II). Commercially available (*S*)-1-phenylethylamine was transformed to a glycylglycine derivative **9** (77% overall yield). Dianion formation followed by oxidative coupling with *N*-iodosuccinimide (NIS) gave, after chromatographic separation, *cis*- $\beta$ -lactam **10** (43% yield) in an optically pure form. Treatment of **10** with trifluroacetic acid in dichloromethane at room temperature and then with excess diazomethane gave rise to a *trans*- $\beta$ -lactam **11** in 81% yield. Removal of the benzyl protecting group by catalytic hydrogenolysis<sup>14</sup> followed by *t*-butoxycarbonylation gave **12** in 64% yield. Reduction of **12** with sodium borohydride in aqueous tetrahydrofuran, tosylation of the resulting alcohol,<sup>15</sup> and subsequent substitution with iodide ion afforded an iodide **13**. The iodomethyl moiety of **13** was converted into methyl with sodium cyanoborohydride. Finally, the chiral auxiliary was removed under the Birch conditions to afford the monobactam intermediate **14** in 59% yield. [ $\alpha$ ]<sub>D</sub><sup>20</sup> -67.1° (c 0,14, MeOH) [lit.,<sup>13</sup> [ $\alpha$ ]<sub>D</sub><sup>20</sup> -68.4°(c 2.8, MeOH)]. Other spectral data of **14** were fully identical with those reported.<sup>13</sup>



i: BrCH<sub>2</sub>COO(Bu, NEt<sub>3</sub>, ii: BrCH<sub>2</sub>COBr, NEt<sub>3</sub>, iii: Bn<sub>2</sub>NH, NEt<sub>3</sub>, iv: *n*BuLi, TMEDA v: NIS, vi: CF<sub>3</sub>COOH, vii: CH<sub>2</sub>N<sub>2</sub>, viii: Pd(OH)<sub>2</sub>/C, H<sub>2</sub>, ix: Boc-ON, NEt<sub>3</sub> x: NaBH<sub>4</sub>, THF-H<sub>2</sub>O, xi: TsCl, Py, xii: NaI, xiii: NaBH<sub>3</sub>CN, xiv: Na, NH<sub>3</sub>

In summary, 3,4-trans-3-amino- $\beta$ -lactams are readily accessible through epimerization of the corresponding *cis*- $\beta$ -lactams. Salient features of the present method are high regio- and chemoselectivity. Thus, *trans*- $\beta$ -lactams were obtained without any loss of optical purity of C<sub>4</sub> chiral center, and the epimerization reaction was successfully applied to the preparation of the key synthetic intermediate 14 of monobactam antibiotic, aztreonam. In addition, the new epimerization methodology presented here coupled with *cis*-selective  $\beta$ -lactam formation allows us to prepare all the stereoisomers of 4-substituted 3-amino- $\beta$ -lactams (*e.g.* 1, 2, 10, and 11).

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- 7) The absolute configuration of 1 turned out to be (3S,4S) as disclosed by the transformation to carmonam intermediate.<sup>5</sup> That of 2 was shown to be (3R,4S), because its enantiomer 11 was successfully converted into 14.
- 8) The α-proton of esters is more acidic by 3.0 pKa unit than that of tert. amides. Cf. F. G. Bordwell and H. E. Fried, J. Org. Chem., 46, 4327 (1981).
- Prepared by hydrogenolysis (HCOONH<sub>4</sub>, 10% Pd/C, EtOH) of 1 followed by benzyloxycarbonylation (BnOCOCl, propylene oxide).
- Prepared from BnOCH<sub>2</sub>CON(CHMePh)CH<sub>2</sub>COOtBu by dianion formation, oxidative coupling reaction with NIS followed by separation (cf. Scheme II).
- 11) A base like DBU, DBN or sodium hydroxide (room temperature) failed to effect noticeable isomerization.
- Epimerization at C<sub>3</sub> and/or C<sub>4</sub> is effected with a) Me<sub>3</sub>SiOTf: T. Chiba and T. Nakai, *Tetrahedron Lett.*, 26, 4647 (1985), b) NaOH: B. Alcaide, G. Domínguez, G. Escobar, U. Parreño, and J. Plumet, *Heterocycles*, 24, 1579 (1986), c) DBU: S. Kishimoto, M. Sendai, M. Tomimoto, S. Hashiguchi, T. Matsuo, M. Ochiai, *Chem. Pharm. Bull.*, 32, 2646 (1984), d) DBN: A. K. Bose, C. S. Narayanan, and M. S. Manhas, J. Chem. Soc., Chem. Commun., 975 (1970).
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